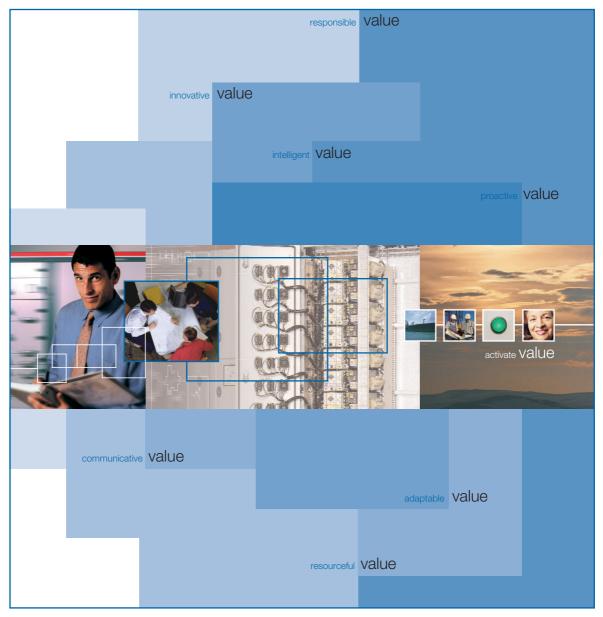
Power^{IT} – Low voltage switchgear MCS

Overall solution for the changing needs of distribution, control and automation







A new modular switchgear system type MCS that includes complete solutions for distribution, control and automation in industry, power plants, buildings and offshore applications all over the world. The Modular Cabinet System offers new versatile possibilities to manufacture switchgear to the specific needs of the customer.

Long experience of ABB companies as a switchgear and panelboard manufacturer has been used during product development of this flexible system.

Special attention has been paid to maintenance, safety, protection and installation. New constructional solutions have resulted in greater space savings and future expansion of the system is now easier than ever.

Safety and environmental aspects as well as the product life cycle are essential to the product development, in which ABB has a close cooperation with customers.

As one of the biggest manufacturers of LV apparatus and switchgear ABB has been developing the EU legislation for electrical standards with the aim to maintain a high degree of product safety. The safety provided by the switchgear construction signifies reliable operation and an overall economic price-quality ratio.





2

As to the environment and energy savings, concrete results are achieved by the environmental management system according to ISO 14001, which covers the whole life cycle of the Modular Cabinet System including certified maintenance.

New applicability, new productivity, new environmentally friendly life cycle.





Modular Cabinet System - ABB:n kansainvälisen kojeistoperheen jäsen

As a leading manufacturer of electrotechnical equipment in the world ABB offers its customers an extensive network of services, comprehensive technical support and fast availability of products in more than 120 countries.

The switchgear and its key components comply with the requirements of all significant international standards and regulations and are certified to conformity with the most common ship classifications.

In a class of its own, the unified design of the new product series. Operability is beautiful - proved by the receipt of several design awards granted to our products.

EPT - part of the Modular Cabinet System

The Engineering and Processing Tool is a switchgear design program, which helps to choose effective solutions, improves logistics and service and speeds up deliveries.

The system contains efficient tools for customer oriented design and pricing. It makes possible the consideration of specific features of each application, specific requirements of different countries and classification societies.



EPT produces comprehensive documentation from the offer calculation and component orders to the final documents.

By means of the system, optimal solutions can be found quickly for total projects as well as individual switchgear designs.

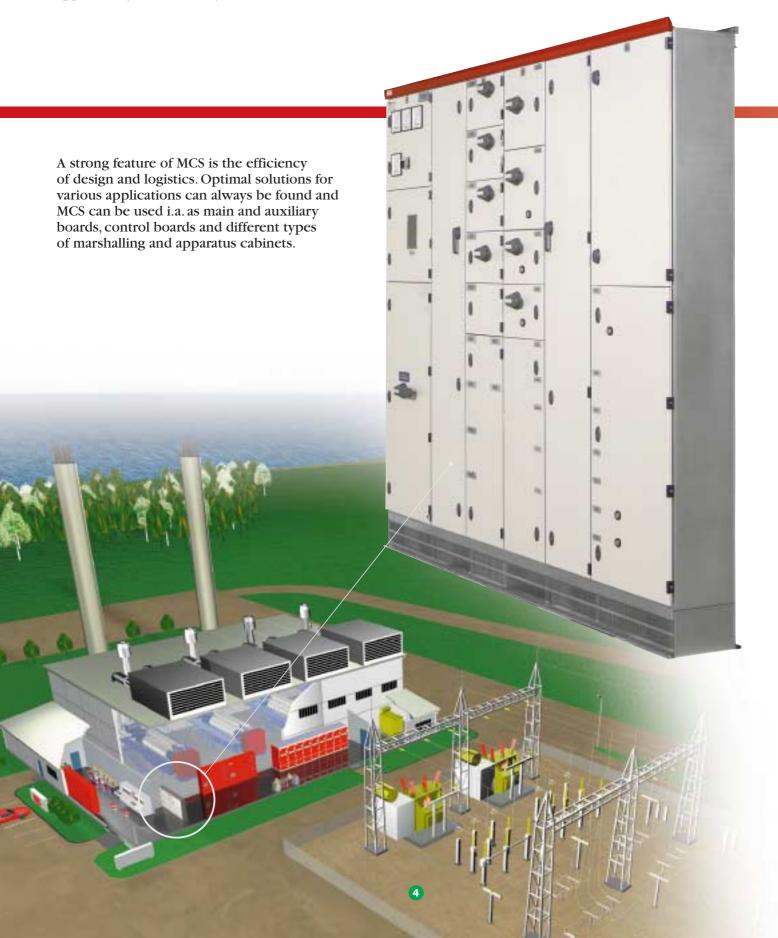


| Building | 4-5 |
|-------------------------------|-----|
| OEM / Equipment Manufacturers | 6-7 |
| | 0-7 |

- Industrv
- Technical information and dimensions 10-11



MCS switchgear is an important newcomer in the LV switchgear family of ABB. It offers a fast solution from a simple distribution and lighting board up to the automation and power distribution for motors. Experience and new efficient solutions increase the safety in use, applicability and economy.









Modular Cabinet System is applicable for lighting, air conditioning, automation, DC- and special boards with the rated voltage up to 690 V and rated current up to 800 A. Due to its robust construction and good corrosion resistance, MCS can be used also in extreme environmental conditions.



OEM / Equipment Manufacturers

Versatile, well designed and comprehensive Modular Cabinet System is an important member of ABB's international switchgear family, enabling further development of high-quality customer oriented solutions locally and world wide.

ABB's experience in projects all over the world is a strength, which helps our customers to find the right solutions for their needs.

Electrification of offshore objects is a part of our everyday activities. Safety and reliability are of great importance, when the operational environment is the whole world. 0 ð 0

6



Flexible and modular MCS is a versatile solution for the changing needs of equipment manufacturers also in very demanding operational conditions. Consideration of country-specific



needs is an essential part of

ABB service. Areas of application are i.a. MCCs, distribution, automation and control boards and terminal boxes.



Industry

The Modular Cabinet System has been developed following environmentally friendly principles. All parts are recyclable. Optimized use of materials is a part of sustainable development not compromising high and proven performance characteristics.

With the exception of the heaviest switchgear needs the MCS-system covers most country-specific requirements of all branches of industry.

MCS offers comprehensive solutions for demanding operational conditions in process industry.







Light control boards, MCCs, terminal and apparatus boxes for industry and power plants are included in the MCS-program.

During the product development of MCCs special attention has been paid to the mounting of external cables.

MCS-board can be equipped either with separate cable compartments or external cables can be connected in the apparatus cubicle consisting of a separate cabling space.



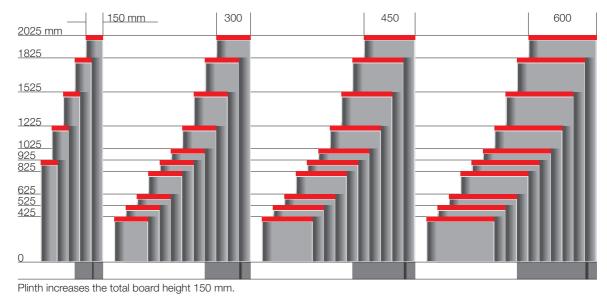
Technical data

| Standards | EN 60439-1 | | |
|---|---|--|---|
| | EN 60439-3 | | |
| | EN 60439-4 | | |
| | EN 50298 | | |
| | EN 60529 | | |
| | IEC 60092-302 | | |
| | DNV, Lloyd's | | |
| | | | |
| EU Directives | LVD 73/23/EEC 93 / 68 EEC | | |
| | EMCD 89/336/EEC A 92/31 EEC | | |
| Certificates | FI/FIMKO, GOST-R | | |
| Rated insulation voltage | Ui | 690 V | |
| Rated operation voltage | Ue | up to 690 V | |
| Rated impulse withstand voltage | U _{imp} | 8 kV | |
| Overvoltage category | | III | |
| Degree of pollution | | 3 | |
| Testvoltage | | 1 min 2500 V | |
| Rated frequency | f | 0/50/60 Hz | |
| Rated currents | le | | |
| Busbars | | up to 800 A | Cu or Al |
| Rated short-time | | | |
| withstand current | I _{cw} | up to 35 kA | |
| Conditional short-time | | | |
| withstand current | I _{cf} | up to 50 kA | |
| Rated peak withstand current | I _{pk} | up to 73.5 kA | 2.1 x 35 kA |
| Short-circuit withstand strength | · | · | |
| of the protective circuit | 0.6 x I _{cw} | up to 21 kA | 0.6 x 35 kA |
| EMC Environment | 1 and 2 | | |
| Insulation resistance | | > 10 MΩ | |
| Degree of protection | | IP20 IP54 | |
| Degree of protection | | 11 20 11 04 | |
| Mechanical impact resistance | IK | 08 | Standard EN 50102 |
| Vibration withstand | 5 - 13.2 Hz | | Displacement ±1.0 mm |
| | 13.2 - 100 Hz | | Acceleration ± 0.7 g |
| | | | Ğ |
| Enclosure | Aluzink or | | |
| | hot dip galvanized | | |
| | sheet steel | | |
| | | | |
| Surface treatment | | | |
| Pre treatment | Zinkpho | sphating | 1-2 g / m ² |
| Paint | | olyester powder | Thickness 60 μm |
| | Listinositilo polyester powder | | |
| | Doors are painted | | Indoor installation |
| Painting, standard | Doors are painted | | |
| Painting, standard | Doors ar | | |
| | | | |
| Painting, optional | Out | door | Exterior parts are painted |
| | Out RAL | door 7035 | Exterior parts are painted Doors, Frame |
| Painting, optional | Out RAL RAL | door 7035 7024 | Exterior parts are painted Doors, Frame Hinges, Locks |
| Painting, optional | Out RAL RAL | door 7035 | Exterior parts are painted Doors, Frame |
| Painting, optional Colour | Out RAL RAL RAL | door 7035 7024 3020 | Exterior parts are painted Doors, Frame Hinges, Locks |
| Painting, optional Colour Door gaskets | Outo RAL RAL RAL PVC Cellu | door 7035 7024 3020 Ilar plastic | Exterior parts are painted Doors, Frame Hinges, Locks Design profile |
| Painting, optional Colour Door gaskets Internal compartments | Outo RAL RAL RAL PVC Cellu Form 2 - | door 7035 7024 3020 Ilar plastic - Form 4 | Exterior parts are painted Doors, Frame Hinges, Locks |
| Painting, optional Colour Door gaskets Internal compartments Assembly | Oute RAL RAL RAL PVC Cellu Form 2 - Fixed m | door 7035 7024 3020 Ilar plastic - Form 4 nounting | Exterior parts are painted Doors, Frame Hinges, Locks Design profile |
| Painting, optional Colour Door gaskets Internal compartments Assembly Vertical sections Width | Oute RAL RAL RAL PVC Cellu Form 2 - Fixed m 150, 300, 4 | door 7035 7024 3020 Ilar plastic - Form 4 nounting 50, 600 mm | Exterior parts are painted Doors, Frame Hinges, Locks Design profile |
| Painting, optional Colour Door gaskets Internal compartments Assembly Vertical sections Width Depth | Oute RAL RAL RAL PVC Cellu Form 2 - Fixed m 150, 300, 4 180, 260 a | door 7035 7024 3020 ular plastic - Form 4 hounting 50, 600 mm nd 400 mm | Exterior parts are painted Doors, Frame Hinges, Locks Design profile |
| Painting, optional Colour Door gaskets Internal compartments Assembly Vertical sections Width Depth Height | Oute RAL RAL RAL PVC Cellu Form 2 - Fixed m 150, 300, 4 180, 260 a 425 mm | door 7035 7024 3020 Ilar plastic - Form 4 hounting 50, 600 mm nd 400 mm . 2025 mm | Exterior parts are painted Doors, Frame Hinges, Locks Design profile |
| Painting, optional Colour Door gaskets Internal compartments Assembly Vertical sections Width Depth Height Plinth | Out RAL RAL RAL PVC Cellu Form 2 - Fixed m 150, 300, 4 180, 260 a 425 mm 150 | door 7035 7024 3020 Ilar plastic - Form 4 hounting 50, 600 mm nd 400 mm . 2025 mm mm | Exterior parts are painted Doors, Frame Hinges, Locks Design profile |
| Painting, optional Colour Door gaskets Internal compartments Assembly Vertical sections Width Depth Height | Out RAL RAL RAL PVC Cellu Form 2 - Fixed m 150, 300, 4 180, 260 a 425 mm 150 Wall mounted, | door 7035 7024 3020 Ilar plastic - Form 4 hounting 50, 600 mm nd 400 mm . 2025 mm | Exterior parts are painted Doors, Frame Hinges, Locks Design profile |

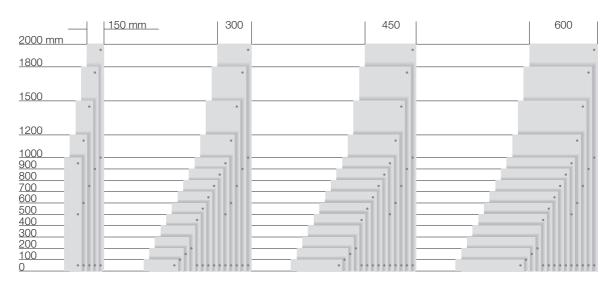
MCS frame sizes

Depths

- 180 mm
- 260 mm
- 400 mm



MCS door sizes





Modular Cabinet System





ABB Control Oy Low Voltage Systems

VAASA

P.O.Box 600, FIN-65101 VAASA Tel. +358 10 22 4000 Fax +358 10 22 41054 PAIMIO P.O.Box 62, FIN-21531 PAIMIO Tel. +358 10 22 3011 Fax +358 10 22 35618

www.abb.com